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5 machine or die. The MD direction can be referred to as either pointing into the machine or away from the machine, 180 degrees apart. The term can be associated with film length. This is in contrast to the cross machine direction or "TD" direction which is the direction 90 degrees from the machine direction or exit flow direction and typically indicates the direction across the film width from one side to the other side.

10 8. CIELAB color difference is defined in ASTM Standard-284 as, n-color difference calculated by using the CIE 1976 L*a*b* opponent color scales, based on applying a cube-root transformation to CIE tristimulus values X,Y,Z.

15 9. Gloss is defined in ASTM Standard-284 as, n-angular selectivity of reflectance, involving surface reflected light, responsible for the degree to which reflected highlights or images of objects may be superimposed on a surface.

10. Haze is defined in ASTM Standard 284 as: n-scattering of light at the glossy surface of a specimen responsible for the apparent reduction in contrast of objects viewed by reflection from the surface.

20 11. An improved Class A surface is a surface that by itself or when painted results in DOI, gloss and haze readings of 80, 90, 10.

25 It should be further appreciated that for purposed of the present invention, the use of the expressions multilayer film and the multilayer sheet refer collectively to polymeric films and sheets that are from about 1 mil to about 60 mils thick. Although no single thickness dimension is felt to represent a demarcation between film and sheet, for purposes of this invention the use of the word sheet, in both the processes for making a shaped article involving backfilling of sheet and for making a thermoformed article from sheet, refers to polymeric material of 8 to 60 mils thick.